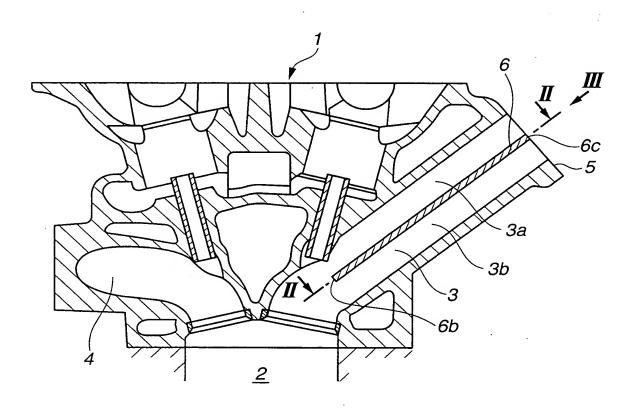
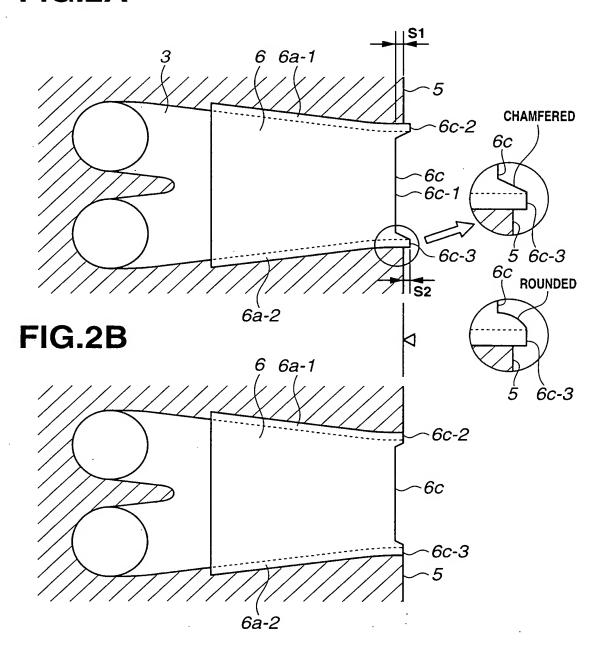
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FIG.1



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FIG.2A



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FIG.3

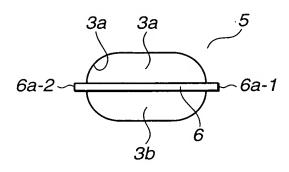
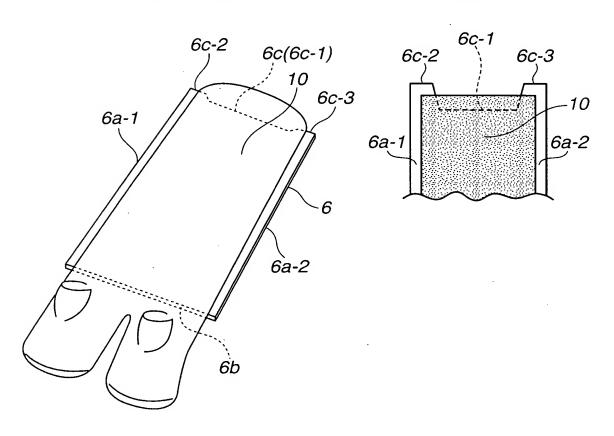


FIG.4A

FIG.4B



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FIG.5A

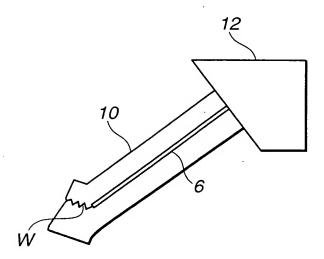
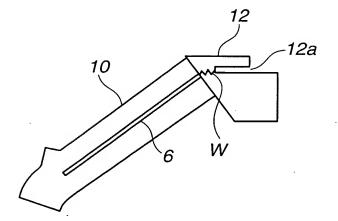
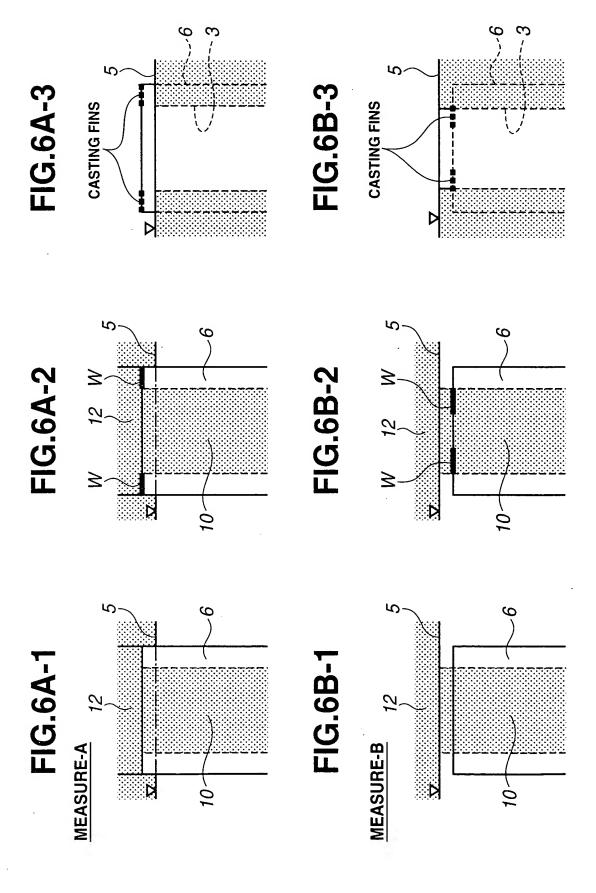


FIG.5B

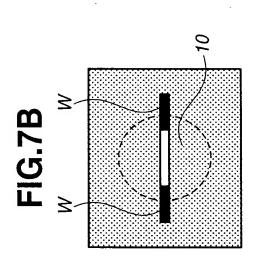


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-60-3 Ó ω CASTING CASTING FINS FIG.7A-3 6c-1 9 FIG.7A-2 FIG.7A-1 12 6c-3 6c-1



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За 6a-1 6a-2 FIG.8A 3b FIG.8B FIG.8C FIG.8D

FIG.8E